M-308L

Material Safety Data Sheet

In Accordance with MOEL Public notice 2025-50
MSDS Number: AA06900-0000000516
Issue date: 11/3/2020 Revision date: 3/23/2026 Version: 6.0

1. Product and company identification

1.1. Product Name

Product form : Article
Trade name : M-308L

1.2. Recommended use of the chemical and restrictions on use

1.2.1. Recommended use

Use Categories : 35 - Welding and soldering products, flux products.
Recommended use : Welding and soldering products, flux products.

1.2.2. Restrictions on use

Not for use other than intended.

1.3. Supplier information

- Supplier

Company : KISWEL
Address : (51544) South Korea 704, Gongdan-ro, Seongsan-gu, Changwon-si, Gyeongnam, Korea
Tel. : 055)269-7200
Fax : 055)266-4487

2. Hazards identification

2.1. Hazard Classification

Skin sensitisation, Category 1	H317
Carcinogenicity, Category 2	H351
Specific target organ toxicity - Repeated exposure, Category 1	H372

2.2. Label elements including precautionary statements

2.2.1. Hazard pictograms (GHS KR)



2.2.2. Signal word (GHS KR)

Danger.

2.2.3. Hazard statements (GHS KR)

H317 - May cause an allergic skin reaction
H351 - Suspected of causing cancer (Inhalation)
H372 - Causes damage to organs (respiratory system) through prolonged or repeated exposure (Inhalation)

2.2.4. Precautionary statements (GHS KR)

Precaution:

P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe gas, dust, fume.
P261 - Avoid breathing gas, dust, fume.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear eye protection, protective clothing, face protection, protective gloves.

Treatment:

P302+P352 - IF ON SKIN: Wash with plenty of soap and water.

P308+P313 - IF exposed or concerned: Get medical attention.
P314 - Get medical attention if you feel unwell.
P321 - Take immediate medical attention treatment.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:

P405 - Store locked up.

Disposal:

P501 - Dispose of contents/container according to waste related regulations.

2.3. Other Hazard which are not included in the classification criteria

Not applicable

3. Composition/information on ingredients

Product form : Article

Substance name	Other Names	CAS-No. and Identifier number	Concentration (%)
Iron	Iron, elemental / Direct reduced Iron / Iron, reduced / Elemental iron / IRON POWDER / iron	CAS-No.: 7439-89-6 KECI-No.: KE-21059	63.3 – 70.2
Chromium	No data available	CAS-No.: 7440-47-3	19.5 – 22
Nickel	Nickel metal / Nickel, elemental / Nickel, metallic / Nickel, metal / C.I. 77775	CAS-No.: 7440-02-0 KECI-No.: KE-25818	9 – 11
Manganese	Manganese, elemental / Manganese metal / manganese	CAS-No.: 7439-96-5 KECI-No.: KE-22999	1 – 2.5
Silicon Metal	Silicon powder / Silicon powder, amorphous / Ammonium hexafluorosilicate / SILICON / silicon	CAS-No.: 7440-21-3 KECI-No.: KE-31029	0.3 – 0.7
Copper	C.I. 77400 / C.I. Pigment Metal 2 / Copper, elemental / CI 77400 / Copper metal / Copper, metallic / Pigment Metal 2 / Granulated copper / copper	CAS-No.: 7440-50-8 KECI-No.: KE-08896	≤ 0.5

4. First-aid measures

4.1. Eye contact

Rinse eyes with water as a precaution.

4.2. Skin contact

Wash skin with plenty of water.
Take off contaminated clothing.
If skin irritation or rash occurs: Get medical advice/attention.

4.3. Inhalation

Remove person to fresh air and keep comfortable for breathing.
If experiencing respiratory symptoms: Call a poison center or a doctor.

4.4. Ingestion

Call a poison center or a doctor if you feel unwell.

4.5. Indication of immediate medical attention and notes for physician

Other medical advice or treatment : Treat symptomatically.

5. Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray.
Dry powder.
Foam.

Unsuitable extinguishing media : No data available

5.2. Special hazards arising from the substance or mixture

No data available

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment.
Self-contained breathing apparatus.
Complete protective clothing.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate spillage area.
Do not breathe dust/fume/gas/mist/vapours/spray.
Avoid contact with skin and eyes.
Do not attempt to take action without suitable protective equipment.
For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions and protective procedures

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Mechanically recover the product.
Notify authorities if product enters sewers or public waters.
Dispose of materials or solid residues at an authorized site.

7. Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear personal protective equipment.
Do not breathe dust/fume/gas/mist/vapours/spray.
Use only outdoors or in a well-ventilated area.
Avoid contact with skin and eyes.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace.
Wash contaminated clothing before reuse.
Do not eat, drink or smoke when using this product.
Always wash hands after handling the product.

7.2. Conditions for safe storage

Storage conditions : Store locked up.
Store in a well-ventilated place.
Keep container tightly closed.

Keep cool.

8. Exposure controls & personal protection

8.1. Control parameters (e.g. occupational exposure limit values, biological limit values)

Silicon Metal (7440-21-3)	
Korea - Occupational Exposure Limits	
Local name	실리콘 # Silicon
ISHA OEL TWA	10 mg/m³
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	10 mg/m³ (not containing Asbestos and the crystal content is <1%)
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	10 mg/m³
Australia - Occupational Exposure Limits	
OES TWA	10 mg/m³ (containing no asbestos and <1% crystalline silica-inhalable dust)
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	10 mg/m³ (total dust) 5 mg/m³ (respirable dust)
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	15 mg/m³ (total dust) 5 mg/m³ (respirable fraction)

Manganese (7439-96-5)	
Korea - Occupational Exposure Limits	
Local name	망간 및 무기 화합물 # Manganese&Inorganic compounds, as Mn
ISHA OEL TWA	1 mg/m³ 1 mg/m³ (흄) # (Fume)
ISHA OEL STEL	3 mg/m³ (흄) # (Fume)
ISHA PEL TWA	1 mg/m³
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
OEL PC-TWA	0.15 mg/m³
OEL PC-TWA (Highly Toxic Goods)	0.15 mg/m³ (dust and fume)
OEL PC-STEL (Highly Toxic Goods)	0.45 mg/m³ (dust and fume)
Catalogue of Occupational Hazard Factors	Category 3 - Chemicals
India - Occupational Exposure Limits	
PEL (OEL TWA)	1 mg/m³ (fume)
PEL (OEL STEL)	0.03 mg/m³ (fume)
PEL (OEL C)	5 mg/m³ (dust)
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate)

Manganese (7439-96-5)	
Chemical category	A4 - not classifiable as a human carcinogen
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	1 mg/m³ (dust and fume)
OEL STEL	3 mg/m³ (fume)
Singapore - BTLV	
BTLV	50 µg/l Parameter: Manganese - Medium: urine
Taiwan - Occupational Exposure Limits	
OEL TWA	1 mg/m³ (category C3 special chemical-fume)
OEL STEL	2 mg/m³ (category C3 special chemical-fume)
OEL C	5 mg/m³ (category C3 special chemical)
Vietnam - Occupational Exposure Limits	
OEL TWA	0.3 mg/m³
OEL STEL	0.6 mg/m³
Australia - Occupational Exposure Limits	
OES TWA	1 mg/m³ (dust and fume)
OES STEL	3 mg/m³ (fume)
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	0.02 mg/m³ (respirable particulate matter) 0.1 mg/m³ (inhalable particulate matter)
ACGIH® chemical category	Not Classifiable as a Human Carcinogen
USA - IDLH - Occupational Exposure Limits	
IDLH	500 mg/m³
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	1 mg/m³ (fume)
NIOSH REL STEL	3 mg/m³
USA - OSHA - Occupational Exposure Limits	
OSHA PEL C	5 mg/m³ (fume)

Copper (7440-50-8)	
Korea - Occupational Exposure Limits	
Local name	구리 # Copper
ISHA OEL TWA	1 mg/m³ (분진 및 미스트) # (Dust & mist, as Cu) 0.1 mg/m³ (흄) # (Fume)
ISHA OEL STEL	2 mg/m³ (분진 및 미스트) # (Dust & mist, as Cu)
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
OEL PC-TWA	1 mg/m³ (dust) 0.2 mg/m³ (fume)
Catalogue of Occupational Hazard Factors	Category 3 - Chemicals
India - Occupational Exposure Limits	
PEL (OEL TWA)	0.2 mg/m³ (fume)

Copper (7440-50-8)	
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	1 mg/m³ (dust and mist) 0.2 mg/m³ (fume)
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	0.2 mg/m³ (fume) 1 mg/m³ (dust and mist)
Taiwan - Occupational Exposure Limits	
OEL TWA	0.2 mg/m³ (fume) 1 mg/m³ (dust and mist)
OEL STEL	0.6 mg/m³ (fume) 2 mg/m³ (dust and mist)
Vietnam - Occupational Exposure Limits	
OEL TWA	0.5 mg/m³ (dust) 0.1 mg/m³ (fume)
OEL STEL	1 mg/m³ (dust) 0.2 mg/m³ (fume)
Australia - Occupational Exposure Limits	
OES TWA	1 mg/m³ (dust and mist) 0.2 mg/m³ (fume)
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	0.2 mg/m³ (fume)
USA - IDLH - Occupational Exposure Limits	
IDLH	100 mg/m³ (dust, fume and mist)
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	1 mg/m³ (dust and mist) 0.1 mg/m³ (fume)
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	0.1 mg/m³ (fume) 1 mg/m³ (dust and mist)

Nickel (7440-02-0)	
Korea - Occupational Exposure Limits	
Local name	니켈 (금속) # Nickel (Metal)
ISHA OEL TWA	1 mg/m³ (metal)
ISHA PEL TWA	0.2 mg/m³
Remark (KR)	발암성 2 # Carcinogenicity 2
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
OEL PC-TWA	1 mg/m³
Chemical category	Possibly carcinogenic to humans
OEL PC-TWA (Highly Toxic Goods)	1 mg/m³
OEL PC-STEL (Highly Toxic Goods)	2.5 mg/m³
Catalogue of Occupational Hazard Factors	Category 3 - Chemicals

Nickel (7440-02-0)	
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	1.5 mg/m³ (inhalable particulate)
Chemical category	A5 - not suspected as human carcinogen
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	1 mg/m³
Taiwan - Occupational Exposure Limits	
OEL TWA	1 mg/m³
OEL STEL	2 mg/m³
Thailand - Occupational Exposure Limits	
OEL TWA	1 mg/m³
Vietnam - Occupational Exposure Limits	
OEL TWA	0.05 mg/m³
OEL STEL	0.25 mg/m³
Australia - Occupational Exposure Limits	
OES TWA	1 mg/m³
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	1.5 mg/m³ (inhalable particulate matter)
ACGIH® chemical category	Not Suspected as a Human Carcinogen
USA - ACGIH® - Biological Exposure Indices	
BEI	5 µg/l Parameter: Nickel - Medium: urine - Sampling time: post-shift at end of workweek (background)
USA - IDLH - Occupational Exposure Limits	
IDLH	10 mg/m³
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	0.015 mg/m³
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	1 mg/m³

Chromium (7440-47-3)	
Korea - Occupational Exposure Limits	
Local name	크롬 # Chromium
ISHA OEL TWA	0.5 mg/m³ (금속) # (Metal) 0.5 mg/m³ (2가)화합물 # (II) compounds, as Cr 0.5 mg/m³ (3가)화합물 # (III) compounds, as Cr
Remark (KR)	발암성 1A # Carcinogenicity 1A
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48

Iron (7439-89-6)	
Korea - Occupational Exposure Limits	
Local name	철염(가용성) # Iron salts (Soluble, as Fe)
ISHA OEL TWA	1 mg/m³
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48

Iron (7439-89-6)	
China - Occupational Exposure Limits	
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	1 mg/m³

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Personal protection equipment

Respiratory protection

Wear a mask.
[In case of inadequate ventilation] wear respiratory protection.

Eye protection

Safety glasses

Hand protection

Protective gloves

Skin and body protection

Wear suitable protective clothing

Personal protective equipment symbol(s):



9. Physical and chemical properties

a) Appearance : No data available
Physical state : Solid
b) Odour : No data available
c) Odour threshold : No data available
d) pH : No data available
e) Melting / freezing point : No data available / Not applicable
f) Initial boiling point and boiling range : No data available
g) Flash point : Not applicable
h) Evaporation rate : No data available
i) Flammability (solid, gas) : Non flammable.
j) Upper / lower flammability or explosive limits : Not applicable
k) Vapour pressure : No data available
l) Solubility : No data available
m) Vapour density : No data available
n) Relative density : No data available
o) Partition coefficient n-octanol/water (Log Kow) : No data available
p) Auto-ignition temperature : Not applicable
q) Decomposition temperature : No data available
r) Viscosity, kinematic : Not applicable
Viscosity, dynamic : No data available
s) Molecular mass : No data available

10. Stability and reactivity

10.1. Chemical stability and Possibility of hazardous reactions

The product is non-reactive under normal conditions of use, storage and transport.
Stable under normal conditions.
No dangerous reactions known under normal conditions of use.

10.2. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.3. Incompatible materials

No data available

10.4. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

11.1. Information on the likely routes of exposure

Oral	:	Not classified
Skin and eyes contact	:	Skin sensitization - May cause an allergic skin reaction.
Inhalation	:	Not classified

11.2. Health hazards information

Acute toxicity (oral):

Not classified

Acute toxicity (dermal):

Not classified

Acute toxicity (inhalation):

Not classified

Silicon Metal (7440-21-3)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	> 5000 mg/kg bodyweight Animal: rabbit

Manganese (7439-96-5)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method), Guideline: EU Method B.1 bis (Acute Oral Toxicity - Fixed Dose Procedure)
LC50 Inhalation - Rat	> 5.14 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation))
LC50 Inhalation - Rat (Dust/Mist)	> 5.14 mg/l Source: ECHA

Copper (7440-50-8)	
LD50 oral rat	300 – 500 mg/kg Source: ECHA
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OTS 798.1100 (Acute Dermal Toxicity), Guideline: other:MAFF 4200 (1985)

LC50 Inhalation - Rat	> 5.11 mg/l air Animal: rat, Guideline: OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class Method)

Nickel (7440-02-0)	
LD50 oral rat	> 9000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 10.2 mg/l (Exposure time: 1 h)

Chromium (7440-47-3)	
LD50 oral rat	> 5000 mg/kg Source: ECHA
LC50 Inhalation - Rat	> 5.41 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
LC50 Inhalation - Rat (Dust/Mist)	> 5.41 mg/l Source: ECHA

Iron (7439-89-6)	
LD50 oral rat	98600 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 250 mg/m³ air (6 h, Rat, Male, Experimental value, Inhalation (dust))

Skin corrosion/irritation:

Not classified

Serious eye damage/irritation:

Not classified

Respiratory sensitization:

Not classified

Skin sensitization:

May cause an allergic skin reaction.

Carcinogenicity:

Suspected of causing cancer (Inhalation).

Nickel (7440-02-0)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicity Program (NTP) Status	Reasonably anticipated to be Human Carcinogen

Chromium (7440-47-3)	
IARC group	3 - Not classifiable

Mutagenicity:

Not classified

Reproductive toxicity:

Not classified

Silicon Metal (7440-21-3)	
NOAEL (animal/male, F0/P)	5000 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: other:OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

STOT-single exposure:

Not classified

STOT-repeated exposure:

Causes damage to organs (respiratory system) through prolonged or repeated exposure (Inhalation).

Silicon Metal (7440-21-3)	
NOAEL (oral, rat, 90 days)	> 5000 mg/kg bodyweight Animal: rat, Animal sex: male

Nickel (7440-02-0)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.004 mg/l air Animal: rat, Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study)
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Chromium (7440-47-3)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	≥ 0.0044 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)

Aspiration hazard:

Not classified

M-308L	
Viscosity, kinematic	Not applicable

Silicon Metal (7440-21-3)	
Density	2.33 g/cm³ Type: 'density' Temp.: 25 °C
Viscosity, dynamic	Not applicable (solid)

Manganese (7439-96-5)	
Density	7200 kg/m³

Copper (7440-50-8)	
Density	0.47 g/ml Type: 'tap density' Temp.: 20 °C

Nickel (7440-02-0)	
Viscosity, kinematic (calculated value) (40 °C)	Not applicable (solid)
Density	8.9 g/cm³ (at 25 °C)
Viscosity, kinematic	Not applicable (solid)
Viscosity, dynamic	Not applicable (solid)

Iron (7439-89-6)	
Density	7.87 g/cm³ Type: 'density' Temp.: 20 °C

12. Ecological information

12.1. Aquatic and terrestrial ecotoxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short–term (acute) : Not classified

Hazardous to the aquatic environment, long–term (chronic) : Not classified

Silicon Metal (7440-21-3)	
LC50 - Fish [1]	100 mg/l (Pisces)
EC50 72h - Algae [1]	250 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	250 mg/l (Equivalent or similar to OECD 201, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Weight of evidence)

Manganese (7439-96-5)	
LC50 - Fish [1]	> 3.6 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	> 1.6 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	4.5 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	2.8 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
NOEC (chronic)	1.7 mg/l Test organisms (species): Ceriodaphnia dubia Duration: '8 d'
BCF - Fish [1]	81 (Pisces)
BCF - Other aquatic organisms [1]	300000 (Mollusca)
BCF - Other aquatic organisms [2]	125000 (Crustacea)

Copper (7440-50-8)	
LC50 - Fish [1]	0.0068 – 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
LC50 - Fish [2]	< 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 - Crustacea [1]	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 96h - Algae [1]	0.031 – 0.054 mg/l (Species: Pseudokirchneriella subcapitata [static])
EC50 72h - Algae [1]	0.0426 – 0.0535 mg/l (Species: Pseudokirchneriella subcapitata [static])
Partition coefficient n-octanol/water (Log Pow)	-0.57 Source: EPISUITE

Nickel (7440-02-0)	
LC50 - Fish [1]	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
LC50 - Fish [2]	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 - Crustacea [1]	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 - Crustacea [2]	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 96h - Algae [1]	0.174 – 0.311 mg/l (Species: Pseudokirchneriella subcapitata [static])
EC50 72h - Algae [1]	0.18 mg/l (Species: Pseudokirchneriella subcapitata)
BCF - Other aquatic organisms [1]	8 – 45 (≤ 4 week(s), Cambarus sp., Flow-through system, Fresh water, Experimental value, Fresh weight)

Chromium (7440-47-3)	
LC50 - Fish [1]	13.9 – 210 mg/l Source: GESTIS
EC50 - Crustacea [1]	13.1 – 14.7 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	0.1 – 17.8 mg/l Source: GESTIS
Partition coefficient n-octanol/water (Log Kow)	0.23

Chromium (7440-47-3)	
Partition coefficient n-octanol/water (Log Pow)	0.23 Source: SRC

Iron (7439-89-6)	
LC50 - Fish [1]	8.65 mg/l Source: ECHA
LC50 - Other aquatic organisms [1]	106.3 mg/l Source: ECHA
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	> 10000 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	18 mg/l Source: ECHA

12.2. Persistence and degradability

M-308L	
Persistence and degradability	Rapidly degradable

Silicon Metal (7440-21-3)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Manganese (7439-96-5)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

Copper (7440-50-8)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

Nickel (7440-02-0)	
Persistence and degradability	Biodegradability in soil: not applicable, Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Chromium (7440-47-3)	
Persistence and degradability	Rapidly degradable

Iron (7439-89-6)	
Persistence and degradability	Biodegradability in soil: not applicable, Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable

Iron (7439-89-6)	
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

12.3. Bioaccumulative potential

Silicon Metal (7440-21-3)	
Bioaccumulative potential	Not bioaccumulative.

Manganese (7439-96-5)	
BCF - Fish [1]	81 (Pisces)
BCF - Other aquatic organisms [1]	300000 (Mollusca)
BCF - Other aquatic organisms [2]	125000 (Crustacea)
Bioaccumulative potential	No bioaccumulation data available.

Copper (7440-50-8)	
Partition coefficient n-octanol/water (Log Pow)	-0.57 Source: EPISUITE
Bioaccumulative potential	Bioaccumulation: not applicable.

Nickel (7440-02-0)	
BCF - Other aquatic organisms [1]	8 – 45 (≤ 4 week(s), Cambarus sp., Flow-through system, Fresh water, Experimental value, Fresh weight)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

Chromium (7440-47-3)	
Partition coefficient n-octanol/water (Log Pow)	0.23 Source: SRC
Partition coefficient n-octanol/water (Log Kow)	0.23

Iron (7439-89-6)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

Silicon Metal (7440-21-3)	
Ecology - soil	Highly mobile in soil.

Manganese (7439-96-5)	
Ecology - soil	No (test)data on mobility of the substance available.

Copper (7440-50-8)	
Partition coefficient n-octanol/water (Log Pow)	-0.57 Source: EPISUITE
Ecology - soil	Adsorbs into the soil.

Nickel (7440-02-0)	
Surface tension	Not applicable (solid)

Nickel (7440-02-0)	
Ecology - soil	No (test)data on mobility of the substance available.

Chromium (7440-47-3)	
Partition coefficient n-octanol/water (Log Pow)	0.23 Source: SRC
Partition coefficient n-octanol/water (Log Kow)	0.23

Iron (7439-89-6)	
Surface tension	Not applicable (solid)
Ecology - soil	Adsorbs into the soil.

12.5. Other adverse effects

Ozone : Not classified
Other adverse effects : No data available

13. Disposal considerations

13.1. Disposal method

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

13.2. Disposal precaution

No data available

14. Transport information

In accordance with UN RTDG / ADR / IMDG / IATA

UN RTDG	ADR	IMDG	IATA
14.1. UN number			
Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shipping name			
Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Marine pollutant			
Not applicable	Not applicable	Not applicable	Not applicable
No data available			

14.6. Special precaution which a user to be aware of or needs to comply with in connection with transport or conveyance either within or outside their premises

No data available

15. Regulatory information

15.1. Occupational Safety and Health Act

Hazardous Substances Prohibited for Manufacturing	Not applicable	
Hazardous Substances Requiring Permission	Not applicable	
Threshold Limit Values Chemicals	Applicable	7440-21-3: Silicon 7439-96-5: Manganese&Inorganic compounds, as Mn 7440-50-8: Copper 7440-02-0: Nickel 7440-47-3: Chromium 7439-89-6: Iron salts (Soluble, as Fe)
Hazardous Substances Below Permissible Level	Applicable	7439-96-5: Manganese and its inorganic compounds 7440-02-0: Nickel and its insoluble inorganic compounds
Hazardous Substances Subject to Working Environment Measurement	Applicable	7439-96-5: Manganese 7440-50-8: Copper (Measurement Cycle: 6 months) 7440-02-0: Nickel 7440-47-3: Chromium and its inorganic compounds (Measurement Cycle: 6 months) (contains above 1%)
Hazardous Substances Subject to Workers Requiring Health Examination	Applicable	7439-96-5: Manganese and its inorganic compounds (Examination Cycle: 12 months) 7440-50-8: Copper (Examination Cycle: 12 months) 7440-02-0: Nickel and its inorganic compounds (Examination Cycle: 12 months) 7440-47-3: Chromium and its compounds (Examination Cycle: 12 months) (contains above 1%)
Hazardous Substances Subject to Control	Applicable	7439-96-5: Manganese and its inorganic compounds 7440-50-8: Copper and its compounds 7440-02-0: Nickel and its inorganic compounds 7440-47-3: Chromium and its compounds(except Chromium(VI) compounds) (contains above 1%) 7439-89-6: Iron and its compounds
Substance Subject to Submission of PSM	Not applicable	

15.2. Chemical Substances Control Act

Substance acutely hazardous to human health	Not applicable
Substance chronically hazardous to human health	Not applicable
Substance hazardous to the environment	Not applicable
Restricted Substances	Not applicable
Prohibited Substances	Not applicable
Substances Requiring Preparation for Accident	Not applicable

15.3. ACT ON REGISTRATION, EVALUATION, ETC. OF CHEMICALS (K-REACH)

Korea Existing Chemicals Inventory (KECI)	Applicable	7440-21-3: Silicon (KECI-No. : KE-31029) 7439-96-5: Manganese (KECI-No. : KE-22999) 7440-50-8: Copper (KECI-No. : KE-08896) 7440-02-0: Nickel ; Raney nickel (KECI-No. : KE-25818) 7440-47-3: Chromium (KECI-No. : KE-05970) 7439-89-6: Iron (KECI-No. : KE-21059)
Substances Subject to Intensive Control	Not applicable	
Priority Existing Chemicals (PEC)	Not applicable	
CMR Substances	Not applicable	

15.4. Safety Control of Dangerous Substances Act

Safety Control of Dangerous Substances Act	Not applicable

15.5. Wastes Control Act

Hazardous Substances in Designated wastes	Not applicable
Types of wastes	No data available

15.6. Other Domestic and International Regulatory Information

Other Domestic Regulations

Persistent Organic Pollutants(POPs) Control Act	Not applicable
Ozone Depleting Substances(ODS)	Not applicable

EU Regulatory Information

EU Candidate list (SVHC)	Contains no substance on the REACH candidate list
EU authorization list (REACH Annex XIV)	Contains no REACH Annex XIV substances
EU restriction list (REACH Annex XVII)	Not applicable

US Regulatory Information

CERCLA Section 103 (40CFR302.4)	Contains listed substances
EPCRA Section 302 (40CFR355.30)	Not applicable
EPCRA Section 304 (40CFR355.40)	Not applicable
EPCRA Section 313 (40CFR372.65)	Contains listed substances

16. Other information

16.1. Information source and references

Classification according to Classification, Labelling and Packaging of Substances and Mixtures (SEA) Regulation published in the Official Journal numbered 28848 on December 11, 2013,REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006,ECHA (European Chemicals Agency),This MSDS is prepared based on KOSHA, NITE, ESIS, NLM, SIDS, IPCS, NCIS, etc,No data available,This MSDS is prepared based on Article 41 of the Occupational Safety and Health Act and Notice No.2016-19 of the Ministry of Employment and Labor (based on the availability of material safety and health data), taking into account the status of regulations related to Korea,Supplier's safety documents,This safety data sheet was compiled with data and information from the following sources : RTECS, ECOSAR, HSDB, SIDS SIAP, ChemWATCH, CESAR, Chemical DB.

16.2. Issue date

11/3/2020

16.3. Revision number and Revision date

Version	:	6.0
Revision date	:	3/23/2026

16.4. Others

No data available

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.