K-8010G

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130
MSDS Number: AA06900-0000000101
Issue date: 11/3/2020 Revision date: 12/30/2021 Version: 4.0

1. Chemical product and company identification

1.1. Product identifier

Product form : Mixture
Trade name : K-8010G

1.2. Recommended uses and restrictions

Use Categories

35 - Welding and soldering products, flux products

1.2.1. Recommended use

Welding and soldering products, flux products.

1.2.2. Restrictions on use

1.3. Supplier information

- Supplier

Company : KISWEL
Address : (51544) South Korea 704, Gongdan-ro, Seongsan-gu, Changwon-si, Gyeongnam, Korea
Tel. : 055)269-7200
Fax : 055)266-4487

2. Hazards identification

2.1. Classification of the substance or mixture

Skin corrosion/irritation, Category 1	H314
Serious eye damage/eye irritation, Category 1	H318
Respiratory sensitisation, Category 1	H334
Skin sensitisation, Category 1	H317
Specific target organ toxicity - Single exposure, Category 2	H371
Specific target organ toxicity - Repeated exposure, Category 2	H373

2.2. Label elements

2.2.1. Hazard pictograms (GHS KR)



2.2.2. Signal word (GHS KR)

Danger.

2.2.3. Hazard statements (GHS KR)

H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H334 - May cause allergic reactions, asthma or shortness of breath and etc if inhaled.
H371 - May cause damage to organs.
H373 - May cause damage to organs through prolonged or repeated exposure.

2.2.4. Precautionary statements (GHS KR)

Precaution:

P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P284 - Wear respiratory protection.

Treatment:

P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352 - IF ON SKIN: Wash with plenty of water/….
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P311 - IF exposed or concerned: Call a POISON CENTER/doctor/….
P310 - Immediately call a POISON CENTER/doctor/….
P314 - Get medical advice/attention if you feel unwell.
P321 - Take … treatment.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER/doctor/….
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.

Storage:

P405 - Store locked up.

Disposal:

P501 - Dispose of contents/container according to waste related regulations.

2.3. Hazards - Other hazards which do not result in classification - Hazard Risk

Not applicable

3. Composition/information on ingredients

Product form : Mixture

Substance name	Other Names	Product identifier number	Concentration (%)
Iron	Iron, elemental / Direct reduced Iron / Iron, reduced / Elemental iron / IRON POWDER / iron	CAS-No.: 7439-89-6 KECI-No.: KE-21059	78 – 82
	Silicic acid, sodium salt / SODIUM SILICATE / Sodium silicates	CAS-No.: 1344-09-8 KECI-No.: KE-31002	3 – 7
Titanium Dioxide	C.I. 77891 / C.I. Pigment White 6 / Titanium oxide (TiO2) / CI 77891 / Titanium(IV) oxide / C.I. Pigment White 7 / Pigment White 6 / Titanium dioxide nanoparticles / TITANIUM DIOXIDE / Titanium oxide / Titanium dioxide(2)	CAS-No.: 13463-67-7 KECI-No.: KE-33900	3 – 7

Substance name	Other Names	Product identifier number	Concentration (%)
	Cellulose pulp / Cellulose, pulp / Pulp, cellulose (The fibrous substance obtained from the treatment of lignocellulosic substances (wood or other agricultural fiber sources) with one or more aqueous solutions of pulping and/or bleaching chemicals. Composed of cellulose, hemi-cellulose, lignin, and other minor components. The relative amounts of these components depend on the extent of the pulping and bleaching processes.) / Cellulose fibre	CAS-No.: 65996-61-4 KECI-No.: KE-29911	3 – 7
	Mica dust / Mica group minerals / Silicates, mica / C.I. 77019 / Mica-group minerals / MICA / C.I. Pigment White 20 / Pigment White 20	CAS-No.: 12001-26-2 KECI-No.: KE-25420	1 – 3
FERROMANGANESE	-	CAS-No.: 12604-53-4 KECI-No.: -	1 – 3

4. First-aid measures

4.1. First-aid measures after eye contact

Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
Call a physician immediately.

4.2. First-aid measures after skin contact

Rinse skin with water/shower.
Take off immediately all contaminated clothing.
Call a physician immediately.

4.3. First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing.

4.4. First-aid measures after ingestion

Rinse mouth.
Do not induce vomiting.
Call a physician immediately.

4.5. Other medical advice or treatment

Treat symptomatically.

5. Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.
Unsuitable extinguishing media : No data available

5.2. Special hazards arising from the substance or mixture

No data available

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate spillage area.
Avoid contact with skin and eyes.
Do not breathe dust/fume/gas/mist/vapours/spray.
Do not attempt to take action without suitable protective equipment.
For further information refer to section 8: "Exposure controls/personal protection".
Dispose of materials or solid residues at an authorized site.

6.2. Environmental precautions and protective procedures

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Mechanically recover the product.

7. Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station.
Avoid contact with skin and eyes.
Do not breathe dust/fume/gas/mist/vapours/spray.
Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse.
Do not eat, drink or smoke when using this product.
Always wash hands after handling the product.

7.2. Conditions for safe storage

Storage conditions : Store locked up.
Store in a well-ventilated place.
Keep cool.

8. Exposure controls/personal protection

8.1. Occupational Exposure Limits

K-8010G
No data available

(1344-09-8)
No data available

Iron (7439-89-6)	
Korea - Occupational Exposure Limits	
Local name	철염(가용성) # Iron salts (Soluble, as Fe)
ISHA OEL TWA	1 mg/m³
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48

Iron (7439-89-6)	
China - Occupational Exposure Limits	
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	1 mg/m³

(12001-26-2)	
Korea - Occupational Exposure Limits	
Local name	운모 # Mica
ISHA OEL TWA	3 mg/m³ 호흡성 # (Respirable fraction)
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
OEL PC-TWA	2 mg/m³ (total dust) 1.5 mg/m³ (respirable dust)
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	3 mg/m³ (respirable particulate)
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	3 mg/m³ (respirable dust)
Taiwan - Occupational Exposure Limits	
OEL TWA	3 mg/m³ (respirable dust)
OEL STEL	6 mg/m³ (respirable dust)
Thailand - Occupational Exposure Limits	
OEL TWA	3 mg/m³ (respirable dust)
Australia - Occupational Exposure Limits	
OES TWA [1]	2.5 mg/m³ (inspirable)
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	0.1 mg/m³ (respirable particulate matter)
USA - IDLH - Occupational Exposure Limits	
IDLH	1500 mg/m³ (containing <1% quartz)
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	3 mg/m³ (containing <1% Quartz-respirable dust)

Titanium Dioxide (13463-67-7)	
Korea - Occupational Exposure Limits	
Local name	이산화티타늄 # Titanium dioxide
ISHA OEL TWA	10 mg/m³
Remark (KR)	발암성 2 # Carcinogenicity 2
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
OEL PC-TWA	8 mg/m³ (total dust)

Titanium Dioxide (13463-67-7)	
Chemical category	Possibly carcinogenic to humans dust
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	10 mg/m³
Chemical category	A4 - not classifiable as a human carcinogen
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	10 mg/m³
Taiwan - Occupational Exposure Limits	
OEL TWA	10 mg/m³
OEL STEL	15 mg/m³
Vietnam - Occupational Exposure Limits	
OEL TWA	6 mg/m³ (inhalable dust) 5 mg/m³ (respirable dust)
OEL STEL	10 mg/m³ (inhalable dust)
Australia - Occupational Exposure Limits	
OES TWA [1]	10 mg/m³ (containing no asbestos and <1% crystalline silica-inhalable dust)
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	10 mg/m³
ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA - IDLH - Occupational Exposure Limits	
IDLH	5000 mg/m³
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	2.4 mg/m³ (CIB 63-fine) 0.3 mg/m³ (CIB 63-ultrafine, including engineered nanoscale)
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA [1]	15 mg/m³ (total dust)

FERROMANGANESE (12604-53-4)
No data available

(65996-61-4)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	10 mg/m³ 0.1 mg/m³ (Thoracic fraction)

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Personal protection

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Eye protection:
Safety glasses

Hand protection:
Protective gloves

Skin and body protection:
Wear suitable protective clothing

Personal protective equipment symbol(s):



9. Physical and chemical properties

a)	Appearance	:	No data available
	Physical state	:	Solid
b)	Odour	:	No data available
c)	Odour threshold	:	No data available
d)	pH	:	No data available
e)	Melting / freezing point	:	No data available / Not applicable
f)	Initial boiling point and boiling range	:	No data available
g)	Flash point	:	No data available
h)	Evaporation rate	:	No data available
i)	Flammability (solid, gas)	:	No data available
j)	Upper / lower flammability or explosive limits	:	No data available
k)	Vapour pressure	:	No data available
l)	Solubility	:	No data available
m)	Vapour density	:	No data available
n)	Relative density	:	No data available
o)	Partition coefficient n-octanol/water	:	No data available
p)	Auto-ignition temperature	:	No data available
q)	Decomposition temperature	:	No data available
r)	Viscosity, kinematic	:	No data available
	Viscosity, dynamic	:	No data available
s)	Molecular mass	:	No data available

10. Stability and reactivity

10.1. Chemical stability and Possibility of hazardous reactions

The product is non-reactive under normal conditions of use, storage and transport.
Stable under normal conditions.
No dangerous reactions known under normal conditions of use.

10.2. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.3. Incompatible materials

No data available

10.4. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

11.1. Information on exposure routes

Oral : Not classified
Skin and eyes contact : Causes severe skin burns. Causes serious eye damage. May cause an allergic skin reaction.
Inhalation : May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

11.2. Health hazards

Acute toxicity (oral):

Not classified

Acute toxicity (dermal):

Not classified

Acute toxicity (inhalation):

Not classified

(1344-09-8)	
LD50 oral rat	3400 mg/kg Source: SIDS
LD50 dermal rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	> 2.06 mg/l air Animal: rat, Guideline: EPA OPPTS 870.1300 (Acute inhalation toxicity)

Iron (7439-89-6)	
LD50 oral rat	98600 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 250 mg/m³ air (6 h, Rat, Male, Experimental value, Inhalation (dust))

(12001-26-2)	
LD50 oral rat	> 5000 mg/kg (Rat, Literature study, Oral)

Titanium Dioxide (13463-67-7)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 6.82 mg/l (Other, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))
LC50 Inhalation - Rat (Dust/Mist)	> 3.43 mg/l Source: ECHA

Skin corrosion/irritation:

Causes severe skin burns.

Serious eye damage/irritation:

Causes serious eye damage.

Respiratory sensitization:

May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

Skin sensitization:

May cause an allergic skin reaction.

Carcinogenicity:

Not classified

Titanium Dioxide (13463-67-7)	
IARC group	2B - Possibly carcinogenic to humans

Mutagenicity:

Not classified

Reproductive toxicity:

Not classified

STOT-single exposure:

May cause damage to organs.

STOT-repeated exposure:

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard:

Not classified

(1344-09-8)	
Density	1350 – 1380 kg/m³

Iron (7439-89-6)	
Density	7.87 g/cm³ Type: 'density' Temp.: 20 °C

Titanium Dioxide (13463-67-7)	
Viscosity, kinematic (calculated value) (40 °C)	Not applicable (solid)
Density	3.9 – 4.1 g/cm³
Viscosity, kinematic	Not applicable (solid)
Viscosity, dynamic	Not applicable (solid)

(65996-61-4)	
Density	1580 kg/m³

12. Ecological information

12.1. Ecotoxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

Hazardous to the aquatic environment, short–term (acute) : Not classified

Hazardous to the aquatic environment, long–term (chronic) : Not classified

(1344-09-8)	
LC50 - Fish [1]	1108 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
LC50 - Fish [2]	3185 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [semi-static])
EC50 - Crustacea [1]	1700 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	160 mg/l (96 h, Amphipoda)
EC50 72h - Algae [1]	207 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

(1344-09-8)	
EC50 72h - Algae [2]	> 345.4 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
BCF - Fish [1]	(no bioaccumulation expected)

Iron (7439-89-6)	
LC50 - Fish [1]	8.65 mg/l Source: ECHA
LC50 - Other aquatic organisms [1]	106.3 mg/l Source: ECHA
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	> 10000 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	18 mg/l Source: ECHA

Titanium Dioxide (13463-67-7)	
LC50 - Fish [1]	155 mg/l Test organisms (species): other:Japanese Medaka
EC50 - Crustacea [1]	19.3 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	27.8 mg/l Test organisms (species): Daphnia magna
EC50 - Other aquatic organisms [1]	> 100 mg/l Test organisms (species):
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	61 mg/l (EPA 600/9-78-018, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
LOEC (chronic)	5 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 2.92 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

(1344-09-8)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

Iron (7439-89-6)	
Persistence and degradability	Biodegradability in soil: not applicable. Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

(12001-26-2)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Titanium Dioxide (13463-67-7)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

(65996-61-4)	
Persistence and degradability	Biodegradable in water.

12.3. Bioaccumulative potential

(1344-09-8)	
BCF - Fish [1]	(no bioaccumulation expected)
Bioaccumulative potential	Bioaccumulation: not applicable.

Iron (7439-89-6)	
Bioaccumulative potential	No bioaccumulation data available.

(12001-26-2)	
Bioaccumulative potential	No bioaccumulation data available.

Titanium Dioxide (13463-67-7)	
Bioaccumulative potential	Not bioaccumulative.

(65996-61-4)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

(1344-09-8)	
Ecology - soil	No (test)data on mobility of the component(s) available.

Iron (7439-89-6)	
Surface tension	Not applicable (solid)
Ecology - soil	Adsorbs into the soil.

(12001-26-2)	
Ecology - soil	No (test)data on mobility of the substance available.

Titanium Dioxide (13463-67-7)	
Surface tension	No data available in the literature
Ecology - soil	Low potential for mobility in soil.

12.5. Other adverse effects

Ozone : Not classified
Other adverse effects : No data available

13. Disposal considerations

13.1. Disposal method

Dispose of contents/container in accordance with licensed collector's sorting instructions.

13.2. Disposal precaution

No data available

14. Transport information

UN RTDG	ADR	IMDG	IATA
14.1. UN number			
Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shipping name			
Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Marine pollutant			
Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available			

14.6. Special precautions for user

No data available

15. Regulatory information

15.1. Occupational Safety and Health Act

Hazardous Substances Prohibited for Manufacturing	Not applicable	
Hazardous Substances Requiring Permission	Not applicable	
Threshold Limit Values Chemicals	Applicable	7439-89-6: Iron salts (Soluble, as Fe) 12001-26-2: Mica 13463-67-7: Titanium dioxide
Hazardous Substances Below Permissible Level	Not applicable	
Hazardous Substances Subject to Working Environment Measurement	Applicable	12001-26-2: Mica 13463-67-7: Titanium dioxide
Hazardous Substances Subject to Workers Requiring Health Examination	Not applicable	
Hazardous Substances Subject to Control	Applicable	7439-89-6: Iron and its compounds 13463-67-7: Titanium dioxide

15.2. Chemicals Control Act

No data available

15.3. ACT ON REGISTRATION, EVALUATION, ETC. OF CHEMICALS (K-REACH)

No data available

15.4. Safety Control of Dangerous Substances Act

Safety Control of Dangerous Substances Act	Applicable	(Class 2 Combustible solid - category 4 Iron Powder (Designated quantity: 500kg))
	Applicable	7439-89-6: Iron powder (Class 2 Combustible solid - category 4 Iron Powder (Designated quantity: 500kg))

15.5. Wastes Control Act

Hazardous Substances in Designated wastes	Not applicable
Types of wastes	No data available

15.6. Other Domestic and International Regulatory Information

Domestic

Persistent Organic Pollutants(POPs) Control Act	Not applicable
Ozone Depleting Substances(ODS)	Not applicable

International

EU Regulatory Information

EU Candidate list (SVHC)	Contains no substance on the REACH candidate list
EU authorization list (REACH Annex XIV)	Contains no REACH Annex XIV substances
EU restriction list (REACH Annex XVII)	Not applicable

US Regulatory Information

CERCLA Section 103 (40CFR302.4)	Not applicable
EPCRA Section 302 (40CFR355.30)	Not applicable
EPCRA Section 304 (40CFR355.40)	Not applicable
EPCRA Section 313 (40CFR372.65)	Not applicable

International agreements

No data available

16. Other information

16.1. Data sources: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006,Classification according to Classification, Labelling and Packaging of Substances and Mixtures (SEA) Regulation published in the Official Journal numbered 28848 on December 11, 2013,ECHA (European Chemicals Agency),Supplier's safety documents,No data available,This MSDS is prepared based on Article 41 of the Occupational Safety and Health Act and Notice No.2016-19 of the Ministry of Employment and Labor (based on the availability of material safety and health data), taking into account the status of regulations related to Korea,This MSDS is prepared based on KOSHA, NITE, ESIS, NLM, SIDS, IPCS, NCIS, etc,This safety data sheet was compiled with data and information from the following sources : RTECS, ECOSAR, HSDB, SIDS SIAP, ChemWATCH, CESAR, Chemical DB.

16.2. Issue date: 11/3/2020

16.3. Revision number and date: 4.0, 30/12/2021

16.4. Other information: No data available

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.